FINISHED FILTER ROD DE[illegible]

CABARRUS COUNTY
MARLBORO LIGHTS 100 REGULAR FTB
BRAND CODE-0190 (STD)

EFFECTIVE DATE: 02/17/92
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	126.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	31.5	MM	
ROD R.T.D.	:	17.00	IN. H2O (TOTAL ENCAP)	
PLUG R.T.D.	:	4.25	IN. H2O	
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	6.24	GRAMS/100 RODS	1.56 GRAMS/25 RODS
FILTER TOW	:	FT-107 #10(EASTMAN)		05-107-E
	:	FT-107 #10(CELANESE)		05-107-C
DENIER PER FILAMENT	:	3.0		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 4725M ECUSTA 28045		06-300-A
ANCHOR ADHESIVE	:	UPACO 6733C		PVA 61-455-A
	:	UPACO 6735-A		PVA 62-088-A
GLUE APP. FOR ANCH. ADH	:	TWO GLUE LINES		
LAP ADHESIVE	:	FULLER HM 8229CH		61-428-A
DRY WEIGHT	:	77.96	GRAMS/100 RODS	19.49 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	78.51	GRAMS/100 RODS	19.63 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	84.75	GRAMS/100 RODS	21.19 GRAMS/25 RODS

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REASON FOR CHANGE : PLUG WRAP VENDOR CHGD FROM DEXTER 4500 (06-276-A), 26.25MM X 4500M TO ECUSTA 28045 (06-300-A), 26.25 MM X 4725M, TOT WTS INCREASED, TOT WTS IN GRAMS/25 RODS ADDED TO SPEC. OK TO MIX filters.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 2/11/92
PRINTING DATE : 2/11/92
PRINTING TIME : [illegible]

APPROVED BY: [illegible] Watts [illegible]

SUPERCEDES SPECIFICATION DATED: 8/19/91